

Work Order ID 128356

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Item ID: D4667-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Armrest Stud Assembly
Start Date: 1/16/15 Start Qty: 8.00 ***8*** Cust Item ID:
Required Date: 1/23/15 Req'd Qty: 8.00 ***8*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

15/1/28 JH

15-1-27

Picklist Print

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Work Order ID: 128356

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Parent Item: D4667-041

D4667-041

Parent Item Name: Armrest Stud Assembly

Start Date: 1/16/15

Required Date: 1/23/15

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A 12/06/11 as per dwg rev.PA1 JFS verf: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M4130NR0.750

Purchased

No

100

f

7.5000

0.12

2

M4130NR0 750

4130 steel RD bar .750"

Location

Loc Qty

Loc Code

MAT032

7.5

m127753

7.5

MS21209-F415

Purchased

No

130

Each

37.0000

1

8

MS21209-F415

Heli-Coil

Location

Loc Qty

Loc Code

ST299

37

M131139

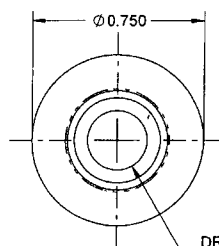
37

2 JFC 2013-01-20

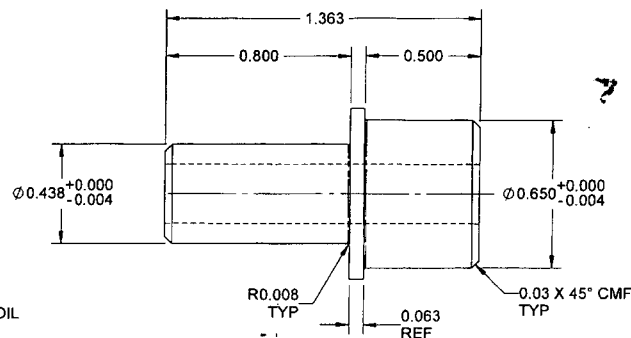
FF Jan 22 2015

12

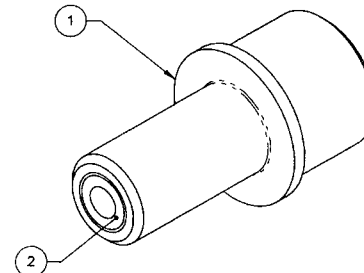
ITEM	QTY	P/N	DESCRIPTION
	X	D4667-041	ARMREST STUD ASSEMBLY
1	1	D4667-1	ARMREST STUD
2	1	MS21209-F415	HELICOIL, LOCKING



DRILL THRU $\varnothing 0.261$
TAP FOR 0.250-28 HELICOIL
0.45 DP



D4667-1 ARMREST STUD



D4667-041 ARMREST STUD ASSY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

128356 MCL
15-01-16

NOTES:

- 1) MATERIAL -041: N/A
-1: AISI 4130N ROUND BAR
PER MIL-S-6758 OR AMS 6348/6370/6528
REF M4130N-R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.07 lbs

RELEASE
2012-07-09
PER ECN 12-616

A	NEW ISSUE	AJS	12.06.12
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	AJS		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.06.12		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4667** REV. A
SHEET 1 OF 1

TITLE **ARMREST STUD ASSEMBLY** SCALE NTS

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